

Date: Wednesday, 10/10/2007 11:04:19 AM
User: Kim Johnston

Process Sheet

46

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CLAMP
Job Number : 35088	
Estimate Number : 12513	
P.O. Number : <i>N/A</i>	Part Number : D3544041
This Issue : 10/10/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3544 REV A
Prsht Rev. : <i>NC</i>	Project Number : <i>N/A</i>
First Issue : <i>NA</i> Type : SMALL /MED FAB	Drawing Revision : <i>A</i>
Previous Run : 32864	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 11/5/2007 Qty: 20 Um: Each
Checked & Approved By : <i>[Signature] 07/10/10</i>	
Comment : Est Rev A New Issue 06-08-29 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2947	Clamp
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
Clamp
Batch: *B30386* *SAD 07-11-03* *(20)*

2.0	D2182	Heat Shrink
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Comment: Qty.: 0.6143 f(s)/Unit Total : 12.2850 f(s)
Heat Shrink
Cut at 7.0" Long
Batch: *B21864B* *SAD 07-11-03* *(20)*

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D3544 *SAD 07-11-03* *(20)*

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP *SAD 07/11/05* *(20)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: *ST.460* *(x20)* *07/11/05* *AS*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/11/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 35088

Part Number: D3544041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



ad

Comment: FINAL INSPECTION/W/O RELEASE

D 07/11/06

Job Completion



U 07-11-06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

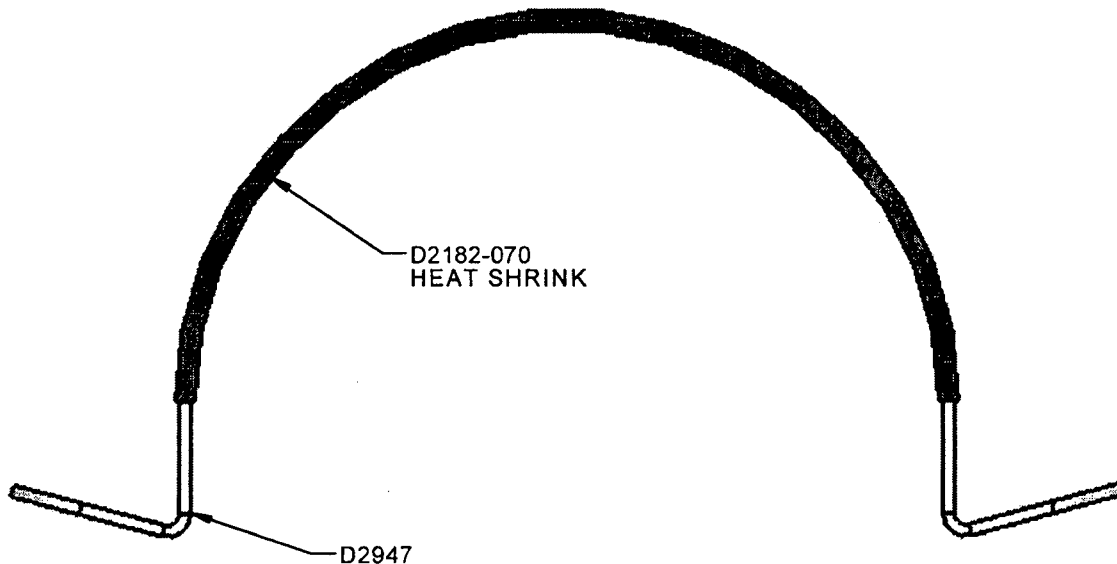
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED [Signature]	DRAWING NO. D3544	REV. A
DATE 06.08.11		TITLE CLAMP	SHEET 1 OF 1 SCALE 1:1
REV A	DATE 06.08.11	DESCRIPTION NEW ISSUE	



D3544-041 CLAMP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35088

RELEASED

06.08.23 [Signature]

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